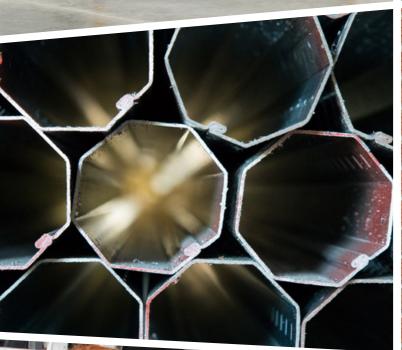


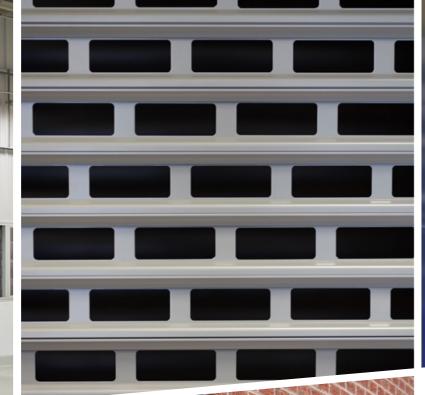


Security & Fire Protection















commitment of our employees to customers and their continued sense of teamwork.

Aluroll operates from a 50,000 square foot factory situated in Oswestry, Shropshire, with dedicated garage door, aluminium and steel production areas. In 2021, further investment was made in a state-of-the-art powder coating plant, enabling us to take our service and lead times to another level.

Aluroll has formed strategic alliances with leading raw material suppliers. Insulated profiles are sourced from Aluprof, Alukon, Alutech & D4. Westgate Aluminium Extrusion Ltd, Hydro Aluminium & Tata Steel supply the extruded aluminium profiles and roll formed steel sections. Our primary motor and control system partners are Somfy, JCM, Ellard, GfA and Marantec UK. We systematically review our supply partners to ensure high standards are consistently maintained. As a member of the Door and Hardware Federation, the company has demonstrated technical excellence, legal compliance and safety in all its operations.

Aluroll is assessed and certified by a number of leading independent bodies. The company meets ISO 9001:2015 quality management standard and all products are UKCA and CE Marked.

Aluroll has developed a range of high security aluminium security solutions for our clients. All of our "Secured By Design" products are tested and approved by the LPCB (Loss Prevention Certification Board) to LPS1175 from the base rating SR1 through to SR5 / E10. Regular external audits by BRE Global ensure exacting standards.

Our flagship E130 Elite security shutter has been tested and certified to the latest LPS1175: Issue 8 standard achieving a SR5 / E10 security level. As such, Aluroll's E130 is approved by the NPSA (National Protective Security Authority) & NaCTSO (National Counter Terrorism Security Office).

Tested and approved to Certisecure STS202 BR1, the Secureroll Classic roller garage door is Secured by Design (SBD), a Police Preferred Specification for designing out crime.

Flameroll fire shutters have been tested at Warringtonfire and certified by Element Materials Technology to the EWCL5 scheme. Flameroll fire shutters offer 1 to 4 hour fire protection.





Established in 2004, Aluroll has grown exponentially to become the UK's largest independent manufacturer of roller garage doors and security shutters to the B2B market. This growth is a testament to the







warringtonfire











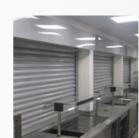








Security Shutters



Fire Shutters

Flameroll FS roller shutters are rated for 1, 2 and 4 hours of fire resistance according to the latest in fire standards. Choose a single-skinned steel curtain or the double-skinned FS120i, which contains a unique insulating board for exceptional performance against radiant heat.

See page 10 for more information.

♥ 1 to 4 Hour Ratings ♥ Single or Double Skin ♥ Powder Coating

Flameroll FC fire and smoke curtains are made from woven glass fabric with stainless steel wire reinforcement.

Multiple Barrel Units Available

Steel Door Sets - COMING SOON

Our range of Steel Door Sets are fully certified to the latest standards and made here in the UK, and all designed to complement our range of shutters. Security Doors - Offer enhanced protection both internally and externally. Fire Doors - Fully fire rated for added peace of mind for your project. Acoustic Doors - Leading the way in noise reduction with our certified Acoustic doors.





Aluminium and steel roller shutters to suit all types of opening. From compact window shutters to heavy duty industrial applications, Aluroll offers a solution.

See page 6 for general specifications or page 8 for the high security Elite range, rated SR1 to E10/SR5 according to LPS 1175 by the Loss Prevention Certification Board.

Solution Options Powder Coating LPCB Elite Upgrades

Fire & Smoke Curtains - COMING SOON

Security Doors Fire Doors Acoustic Doors

The Security Shutter Range...

Aluminium Products

	Profile Type		Appl	ication	Measurements							Box Size & Plate Height (guide height up to, mm)								
	Insulated (U-Value, W/m²K)	Extruded	Vision	Domestic	Commercial / Retail	Slat Face (mm)	Max Width (mm)	Max Area (m²)	Curtain Weight (kg/ m²)	Guide Width(s) (mm)	Motors & Controls	150	165	180	205	250	300	360	LPCB Certified Elite Option Available?	
M411	√ 3.7			~		42	3400	8	3	53 / 65	√ Tubular motor	1050	1435	1720	2295	3350				
T55	√ 2.2			~	\checkmark	55	3000	8	3	65	✓ Numerous control option variants such as rocker switch, key switch, remote and group or mobile phone activation				2195	2650				
M511	√ 2.9			~	\checkmark	55	5000	12	4	65	\checkmark Manual options available (cord belt / spring & lock)				1745	2900	4200			
E37		~		~	~	37.5	4000	9	7.5	65	√ Tubular motor								√ SR1	
V37		~	√ Punched	~		37.5	3000	9	5 (Without glazing) 6.5 (With glazing)	65	✓ Numerous control option variants such as rocker switch, key switch, remote and group or mobile phone activation	1050	1535 1820	1820	2695	3550				
P37		\checkmark	✓ Perforated		~	37.5	3000	9	6	65	✓ Manual options available (cord belt / spring & lock)									
Т77	√ 1.5			~	\checkmark	77	5500	16	5							1750	2650	4640	√ SR1	
E77		\checkmark			~	77	5500	13.5	8.5	70 / 90 (150 option available)	√ Tubular motor					1750	2650	4640	√ SR2*	
V77		\checkmark	√ Punched		~	77	5500	13.5	7 (Without glazing) 8.5 (With glazing)		✓ Numerous control option variants such as rocker switch, key switch, remote and group or mobile phone activation					1750	2650	4640	√ SR2*	
P77		\checkmark	✓ Perforated		\checkmark	77	5500	13.5	7.5							1750	2650	4640		

✓ E130 C3/SR3, D10/SR4 & E10/SR5 also available. *SR2 option only available up to 4000mm. See page 8 for the full LPCB range.

Steel Products

	Profile Type		Application				Measure	ements			Box Size & Plate Height (guide height up to, mm)									
	Insulated (U-Value, W/m²K)	Extruded	Vision	Commercial / Retail	Industrial	Slat Face (mm)	Max Width (mm)	Max Area (m²)	Curtain Weight (kg/m²)	Guide Width(s) (mm)	Motors & Controls	305	355	400	450	500	550	600		
i95	√ 1.1				~	95	7000	42	12	90	✓ Tubular motor ✓ Outboard motor (single or three phase)		2500 (Tubular)	3500 (Tubular) & (Direct Drive)	4500 (Tubular & Direct Drive)	5000 (Tubular & Direct Drive)	7000 (Direct Drive)	8000 (Direct Drive)		
Tube & Link			\checkmark	~		56	6000	27	9	65 <5000 / 5000> 100	✓ Numerous control option variants such as rocker switch, key switch, remote and group or mobile phone activation	2695 (Tubular)	4145 (Tubular)	4500 (Tubular) 5200 (Outboard)	6000 (Outboard)					
Profilight Solid			√ Transparent Polycarbonate	~		100	6800	41	10	100 x 56	 ✓ Tubular motor ✓ Outboard motor (single or three phase) ✓ Numerous control option variants such as rocker switch, key switch, remote and group or mobile phone activation 	1800 (Tubular)	2200 (Tubular)	3600 (Tubular) & (Direct Drive)	4800 (Direct Drive)		6000 (Direct Drive)	8000 (Direct Drive)		
\$76				~	~	76	7000	42	9.8 / 12.5 / 16.7 (Depending on size/ gauge)	65 <5000 / 5000> 100 Windlock	√ Tubular motor									
P76			✓ Perforated	~	~	76	7000	42	8 / 10 / 14.2 (Depending on size/ gauge)	65 <5000 / 5000> 100	 Outboard motor (single or three phase) Numerous control option variants such as rocker switch, key switch, remote and group or mobile phone activation 	2695 (Tubular)	4000 (Tubular)	5000 (Tubular) & (Direct Drive)	6000 (Direct Drive)					
V76			✓ Punched	~	~	76	7000	35	8 / 10 / 14.2 (Depending on size/ gauge)	65 <5000 / 5000> 100	 ✓ Manual spring & lock operation available for shutters up to 6m² 									

Note: Larger door sizes are available for bespoke projects.



Choose Elite Protection

Aluroll's Elite range of aluminium security shutters are rated by LPCB from SR1 through to SR5.

LPCB Approved Security Shutters

The Standard for Security

The Loss Prevention Certification Board (LPCB) is the world's leading security body. Its approval provides assurance that a product has passed a strict set of independent tests and assessments set by a panel of experts in the field. As a result, LPCB certification is internationally recognised as a mark of quality and specified by governments, regulatory bodies and others requiring assurance of safety and security.

Aluroll's Elite security shutters have been successfully tested according to the LPCB's LPS 1175 standard. This specification provides a security rating based on resistance to attack using a number of different tools for various lengths of time. Please refer to www.redbooklive.co.uk for further details.













National Protective Security Authority



E37 Elite (SR1)



T77 Elite (SR1)

With a polyure thane core for insulating properties and quiet operation. Suitable for: Medium security, domestic and commercial applications.



E77 Elite (SR2) & V77 Elite (SR2) enables see through vision.



E130 Elite (C5 / SR3, D10 / SR4, E10 / SR5)

Exceptional security levels in a market-leading innovative and lightweight aluminium design. Incorporates an anti-lift profile component, and anti-cut bars in the SR5. Suitable for: High security, commercial and industrial applications.

Please note all Elite products are rated subject to specific fixing requirements.

LPCB	Products

	Security Rating (as tested by the LPCB,		Profile Type	2	Measurements							Box Size & Plate Height (guide height up to, mm)								
	according to the LPS 1175 standard)	Insulated (U-Value, W/ m²K)	Extruded	Vision	Slat Face (mm)	Max Width (mm)	Max Area (m²)	Curtain Weight (kg/m²)	Guide Width(s) (mm)	Motors & Controls	150	165	180	205	250	300	360			
E37 Elite	SR1		~		37.5	3000	9	7.5	60HD		1050	1535	1820	2695	3000					
T77 Elite	SR1	√ 1.5			77	5000	20	5	150	√ Tubular motor					1750	2650	4000			
E77 Elite	SR2		~		77	5000	25	8.5	150	✓ Numerous control option variants such as rocker switch, key switch, remote and group or mobile phone activation					1650	2650	4000			
V77 Elite	SR2		~	✓ Punched	77	5000	25	8.5 (with glazing)	150						1650	2650	4000			
E130	C5 / SR3 & D10 / SR4		~		105 slat + 25 anti-lift profile	10000	100	30	120	✓ Tubular motor ✓ Outboard motor (single or three phase)										
E130*	E10 / SR5		~		105 slat + 25 anti-lift profile	10000	100	32	120	✓ Numerous control option variants such as rocker switch, key switch, remote and group or mobile phone activation		Steel casing available on request								

* NPSA rated product: Approved for UK Government use, for details contact NPSA.

Extruded profile offering strength and security in a compact design. Suitable for: Medium security, domestic and commercial applications.

Extruded for strength. Incorporate vision (V77 Elite) whilst maintaining high security. Suitable for: Medium to high security, commercial and shop front applications. The V77 option

Steel LPCB products (SR1 / SR4) available on request.



FLAMEROLL[®] Fire Shutters & Curtains

The Standard for Fire Protection

Fire shutters and fire curtains play a key role in building design. They are more than a necessity to meet fire legislation, offering many benefits in increasing the flexibility of architectural plans.

A robust fire protection system eliminates the need for alternative, more restrictive measures such as additional walls or smaller rooms. Fire shutters and fire curtains give architects the flexibility to design open spaces and build more storeys, all without compromising aesthetics. Metal components can be powder coated to blend into existing building features.

As one of the most established names in fire protection, specifiers can rest assured that Aluroll's FS fire shutters meet the latest standards, including BS EN 16034-1:2014. They are rated for 1 to 4 hours of protection, and both UKCA and CE approved.

Aluroll's in-house technical team will select from a choice of motor and control options to suit your fire strategy plan. Products can be connected to a fire alarm system via an interface panel so they automatically descend in the event of an alarm signal, and all fire curtains come with a fail-safe drive system for extra peace of mind.



warringtonfire





Fire Shutters

Flameroll fire shutters have been designed to offer fire protection from 1 hour up to 4 hours. They operate automatically in the event of an alarm signal, providing reliable compartmentalisation and enhancing safety and security. All Aluroll fire shutters have been tested at Warringtonfire and certified by Element Materials Technology to the EWCL5 scheme.



FS60 / FS120 / FS240

FS120i

A double-skinned steel profile allows for the incorporation of an advanced insulating core. This product is also rated E120 for fire resistance. Reduced heat transfer through the shutter minimises the risk of a secondary fire starting on the other side.

Fire & Smoke Curtains - COMING SOON

Whilst fire shutters are fitted within wall openings, fire curtains offer protection in open plan spaces. They are commonly installed in lobbies and lifts, protecting escape routes, providing fire compartmentalisation and reducing the spread of smoke.



FC60 / FC120 / FC240 With fitter-friendly design details like self-setting limits and special guide channels, Flameroll fire curtains have been developed with installation and maintenance in mind. Multiple barrel arrangements allow for coverage up to 90m².

SC120 effective solution.

10



Single-skinned steel profiles of varying gauges provide 1, 2 and 4 hour f ire ratings. Maximum sizes of 24m² can be achieved, but they are most commonly used for much smaller openings too, such as school canteens. Rated E240 for fire resistance.

If a specification requires smoke control only, the SC120 provides a cost



World-Class Service

State-Of-The-Art Production

Aluroll's growth has allowed the company to make significant reinvestments in production. Factory layouts, machinery and processes are continuously being optimised at the 50,000 square foot facility, with recent additions including an ACRA machine, powder coating plant, and a completely bespoke manufacturing and stock management system. This has translated into market-leading turnaround times, the flexibility to scale to accommodate large contracts, and quality customers can depend on.

Unrivalled Customer Support

The Aluroll team strive to offer the best knowledge and experience in the industry. Expect service which goes the extra mile, whether that's through fast responsiveness when quoting, flexibility with scheduling to squeeze in an urgent rush job, or a direct line to technical managers if a query arises on site. For new installers, or those branching into a new product, an assisted fit may help. All products are warranty protected for peace-of-mind and Aluroll's fleet of delivery vehicles handle nationwide deliveries, ensuring we have complete control of your order, every step of the way.

First for Innovation

Considerable investments in New Product Development have allowed us to expand our product range to meet a growing range of requirements and ensured certifications meet the latest fire and security legislation. From its roots in roller garage doors the company has extended to manufacture all types of roller shutter and fire/ smoke barrier, each with a unique set of properties to make them as fitter-friendly as possible. For requirements outside of the core product specifications. Aluroll's Research and Development team will work closely with architects to design a solution, complete with CAD drawings.

Market-Leading Showroom & Training Facility

Aluroll's modern factories and offices are located in Oswestry, Shropshire. The development also boasts the largest roller shutter showroom of its kind, with a working model of every product in the range. It is the perfect setting for product demonstrations and bespoke training for all ability levels from the experienced technical team. You can even celebrate afterwards with a drink at 'The Roll Inn'.

Made in Britain, Exported Globally

As well as manufacturing products for some of the UK's leading installers of physical protection products, Aluroll exports security shutters throughout the world.

Exceptional quality and service levels, combined with the specialised nature of our products and accreditations, result in many orders from overseas. We are experienced in managing export orders internationally, having handled projects across all continents, including Europe, Asia and the Middle East and Africa.

International specifiers understand some of the highest quality standards, innovative designs, and specialised certifications are found in products sourced from the UK.

All products are designed and manufactured in our UK factory providing complete control over the process and lead times, from the initial concept through to the final delivery. In-house technical specialists develop practical solutions for any client brief.

We have a history of working closely with internationally-renowned architects to develop unique products which are the first of their kind, however we are equally comfortable delivering more typical roller shutters for projects of all sizes. Previous jobs include a challenging brief for four large scale transparent roller shutters for a flagship store in Macau. The client? One of the world's largest multinational technology companies, famed for its exacting design standards.

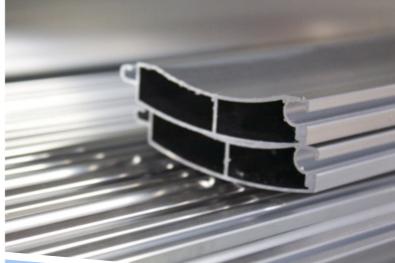
A range of shipping and transportation partners ensure fast, smooth and cost-effective distribution across the globe. At Aluroll we understand that our role doesn't end when the product leaves the factory. Certified project managers and installers are on-hand to provide on or off-site training and guidance if required, and a full aftercare service is provided as standard.

Aluroll has satellite branches located in Abu Dhabi and Dubai to service the Middle East and North Africa regions with Civil Defence approved products.









Warranties & Facilities

Also available: Secureroll Roller Garage Doors

Aluroll is the largest independent manufacturer of roller garage doors in the UK. The Secureroll range includes the Classic (77mm profile) roller garage door, which is 'Secured by Design', and the space-saving Compact (55mm profile). A huge range of standard colours, full remote control operation, and wired/wireless safety systems are offered as standard. Request a Secureroll brochure for more information.



Warranties

Aluroll security shutters, fire shutters and fire curtains come complete with specific warranty periods. We guarantee that, during the relevant warranty period set out, all products will conform in all material respects with their description and specification, are free from material defects in design, material and workmanship, and of satisfactory quality. We recommend that all products are regularly serviced by your installer.

A copy of operating and maintenance instructions will be issued for all products. It is important that you keep a copy of this document as it contains details about your warranty, commissioning certificates and a service history form.

This warranty is subject to certain exclusions and limitations as set out in our full terms and conditions, which can be found at www.aluroll.co.uk/terms-conditions.

Showroom & Training Facility

Aluroll's 1500 square foot showroom is the largest and most impressive of its kind in the UK, containing fully functioning installations of all available products complete with the latest control solutions from our partners Somfy, GFA, Ellard, JCM and Marantec UK.

The Showroom and Training Facility is open from 8am to 5pm Monday to Friday.

We encourage all Aluroll approved installers to undertake regular product training and Continual Professional Development (CPD) is available for Customers, Architects and Specifiers.













Artillery Business Park, Garrison Avenue, Park Hall, Oswestry, Shropshire, SY114AD Tel: 01691679257 | Email: orders@aluroll.co.uk | www. aluroll.co.uk